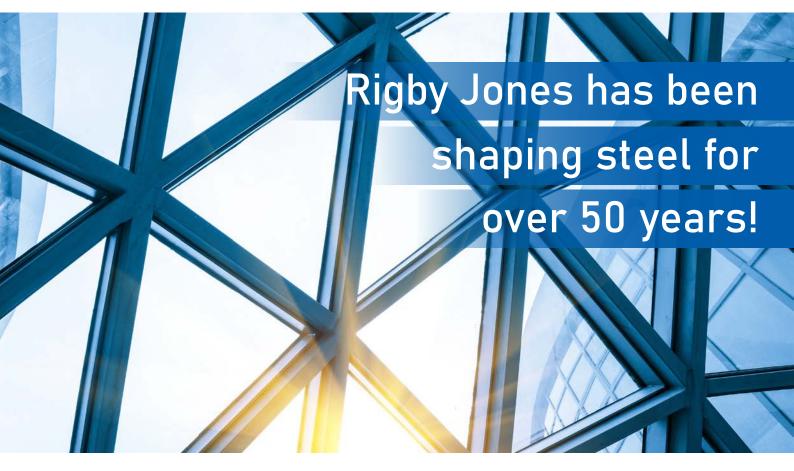


CONTACT US 02 9772 4888



As a specialist metal cutting and complex forming business, Rigby Jones has processed countless engineering projects, both simple and complex, for our long established customer community.



Plasma Cutting



Combined Plasma & Drilling



Laser Cutting

















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Rigby Jones today is an integral part of the Southern Steel Group, enabling us to expand on that level of service to meet the demands of today's engineering expectations. Whether you're one of our high profile Australian companies, a medium engineering firm or a solo operator, our level of service, quality control and ongoing commitment towards continuous improvement remains a constant focus.

Capacity

- Workshop area of 3800 sq. metres
- 6 x Overhead Cranes max. 12.5 tonnes
- 8 x Cantilever Runway Cranes SWL 2 tonnes
- 5 x Press Brakes Largest tonnage 1250t
- 2 x Plate Rollers

- 2 x Section Rollers
- 2 x Large Flat Bed Lasers
- 1 x HyPerformance Plasma
- 1 x Heavy Duty HyPerformance Plasma
 Beveller, Drilling and Tapping
- 3 x Mechanical Bevelling Machines

Cutting / Profiling

| Machine | Maximum Sheet Length | Maximum Sheet Width | Maximum Thickness Carbon Steel | Maximum Thickness Stainless Steel | Specs |
|--------------------------------|-------------------------|------------------------|--------------------------------------|---|---|
| LVD Impulse 12530 Laser 6KW | 12500mm | 3100mm | 20mm | 20mm | - |
| Trumpf TruLaser 3060 Fiber | 6000mm | 2500mm | 20mm | 20mm | - |
| Farley Plasma Machine | 22.0m | 3.2m | 36mm | - | Heavy duty and HyPerformance plasma |
| Kinetic K4000 | 12.0m | 3.2m | 80mm | | Automatic contour bevel cutting to 45 degree. Drilling, tapping, countersink and counterbore. |

Forming

| Bending | | | Rolling | | | |
|--------------------|---------------------|----------------------|-----------------|---------------|-----------------------|--|
| Machine Tonnage | Operation Length | Maximum Thickness | Machine | Product | Specs | |
| 1250 | 12.0m | 5mm | Plate Rollers | 6mm x 3000mm | Min dia. 350mm | |
| 1250 | 9.6m | 12mm | Plate Rollers | 25mm x 3100mm | Min dia. 600mm | |
| 1250 | 8.4m | 25mm | Section Rollers | Merchant Bars | Flat / Square / Round | |
| 1000 | 5.0m | 28mm | | Channels | Up to 250 PFC | |
| 800 | 8.0m | 20mm | | Angles | Up to 125 x 125 | |
| 350 | 4.3m | 6mm | Tubular | 20nb to 150nb | _ | |





