



Rigby Jones has been  
shaping steel for  
over 50 years!

As a specialist metal cutting and complex forming business, Rigby Jones has processed countless engineering projects, both simple and complex, for our long established customer community.

 Plasma Cutting

 Combined Plasma & Drilling

 Laser Cutting



Rigby Jones today is an integral part of the Southern Steel Group, enabling us to expand on that level of service to meet the demands of today's engineering expectations. Whether you're one of our high profile Australian companies, a medium engineering firm or a solo operator, our level of service, quality control and ongoing commitment towards continuous improvement remains a constant focus.

### Capacity

- Workshop area of 3800 sq. metres
- 6 x Overhead Cranes max. 12.5 tonnes
- 8 x Cantilever Runway Cranes SWL 2 tonnes
- 5 x Press Brakes – Largest tonnage 1250t
- 2 x Plate Rollers
- 2 x Section Rollers
- 2 x Large Flat Bed Lasers
- 1 x HyPerformance Plasma
- 1 x Heavy Duty HyPerformance Plasma – Beveller, Drilling and Tapping
- 3 x Mechanical Beveling Machines

### Cutting / Profiling

Machine	Maximum Sheet Length	Maximum Sheet Width	Maximum Thickness Carbon Steel	Maximum Thickness Stainless Steel	Specs
LVD Impulse 12530 Laser 6KW	12500mm	3100mm	20mm	20mm	-
Trumpf TruLaser 3060 Fiber	6000mm	2500mm	20mm	20mm	-
Farley Plasma Machine	22.0m	3.2m	36mm	-	Heavy duty and HyPerformance plasma
Kinetic K4000	12.0m	3.2m	80mm		Automatic contour bevel cutting to 45 degree. Drilling, tapping, countersink and counterbore.

### Forming

Bending			Rolling		
Machine Tonnage	Operation Length	Maximum Thickness	Machine	Product	Specs
1250	12.0m	5mm	Plate Rollers	6mm x 3000mm	Min dia. 350mm
1250	9.6m	12mm		25mm x 3100mm	Min dia. 600mm
1250	8.4m	25mm		Merchant Bars	Flat / Square / Round
1000	5.0m	28mm	Section Rollers	Channels	Up to 250 PFC
800	8.0m	20mm		Angles	Up to 125 x 125
350	4.3m	6mm	Tubular	20nb to 150nb	-